



# Gas Combustion Unit for LNG Fueled Vessel

# MECS-GCU

IGF code

IGC code

Completely compliant

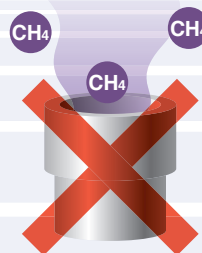
## Environmentally-conscious and safe

LNG fueled vessels require that boil off gas be treated safely and appropriately. The VOLCANO "MECS-GCU" gas combustion unit combustion treats boil off gas to help eliminate the release of methane gas into the atmosphere.

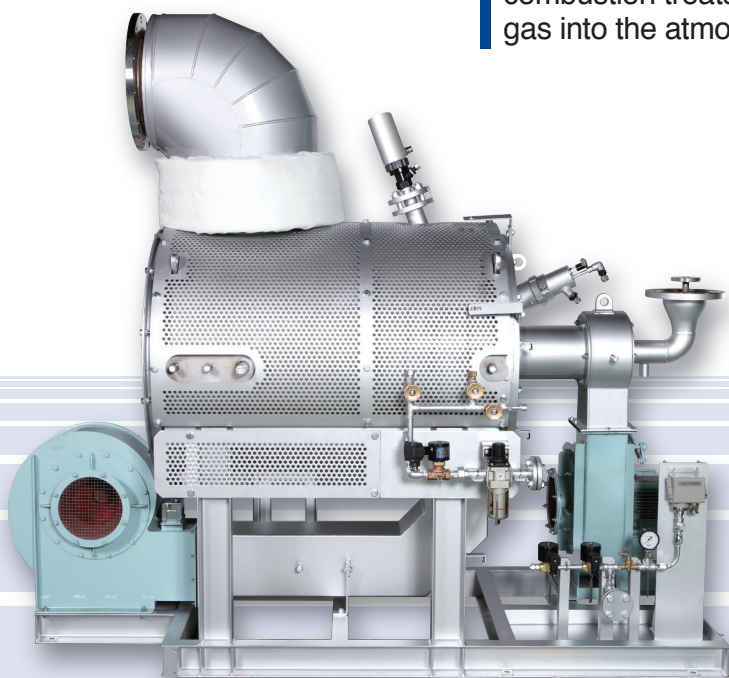
### MECS-GCU helps to decrease your environmental burden

"Methane" is a major component of LNG (liquefied natural gas) fuel and has a **global warming potential 25 times that of carbon dioxide!**

The release of combustible gases into the atmosphere is prohibited under the IGF code\*1.



\*1. International Code Of Safety For Ships Using Gases Or Other Low-Flash Point Fuels



## When?

### ① LNG tank pressure adjustment

If the engine cannot completely consume the gas, the boil off gas will need to be treated in order to adjust the pressure inside the tank

### ② Inert gas treatment during LNG bunkering

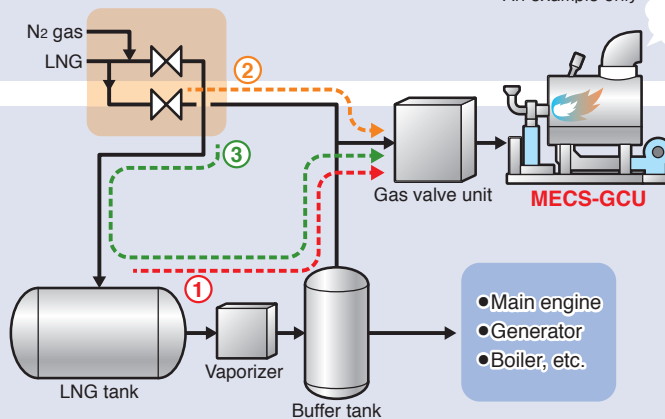
Boil off gas becomes mixed with inert gas inside pipes, and must be treated when bunkering

### ③ LNG tank cooling down / gas-freeing

Gas let out from the tank during initial bunkering, when docking, or when performing maintenance work on the tank must be treated

## Boil off gas treatment process in vessels

\* An example only



- Main engine
- Generator
- Boiler, etc.

## VOLCANO Gas Combustion Unit (GCU) features

### Can be installed even in small vessels

Has already been successfully installed in LNG fuel tug-boats

### Combusts gas of any ratio

Capable of treatment up to inert gas 100% (Gas/Oil simultaneous mixed combustion)

### Combusts even low-temperature gas

Supports gas at 0°C or even -150°C

### Compatible with a wide range of vessels

Can be used in many types of projects, such as installed on tug-boats, used for bunkering vessels, or as possible backups for other treatment devices

### Low running cost

Consumes less power during operation than reliquification

# MECS-GCU Gas Combustion Unit for LNG Fueled Vessel

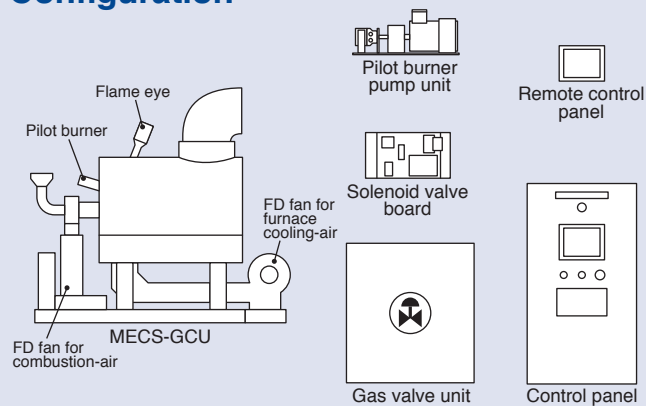


## Specifications and overview

TYPE		MECS-G25	MECS-G50	MECS-G100	MECS-G150	MECS-G200	MECS-G300V	MECS-G500V	MECS-G750V	MECS-G1000V	
Combustion rate	kg/h*1	25	50	100	150	200	300	500	750	1000	
Gas pressure*2	MPaG	From free flow to 1.0*3									
Dimensions*5	Length	mm	2,530	3,200	4,000	4,500	5,000	φ2,400*4	φ2,500*4	φ2,700*4	φ2,900*4
	Width	mm	926	850	1,200	1,300	1,500				
	Height	mm	2,015	2,300	3,100	3,500	4,000	5,100	6,100	7,200	7,500
Weight (a b)*5	kg	600	1,300	2,000	2,700	3,500	4,200	4,650	5,800	6,700	

\*1. CH<sub>4</sub>:100% (as low calorific value 50 MJ / kg) \*2. Gas supply pressure at gas valve unit inlet  
 \*3. "Free flow" is when gas is supplied at the tank pressure without pressurizing boil off gas  
 \*4. Vertical type hull dimensions \*5. Dimensions and weight values are for reference only

## Configuration



Also supports remote control panels

Compatible with classification rules

Also supports redundancy

## GCU advantages

- Lower operation cost than gas treatment methods that consume power (such as reliquification)
- Gas/Oil simultaneous mixed combustion using diesel oil provides stable combustion

## Possible vessel types for installation

- All types of gas fueled vessels (from tug-boats to VLCC class vessels)
- Gas fueled bunkering vessels, etc.

\* Not just LNG gas fuel! Supports various kinds of gas fuels.

## VOLCANO solution for LNG fueled vessel issues

Combust and treat Boil Off Gas → VOLCANO Gas Combustion Unit (MECS-GCU)

Use/treat Boil Off Gas as fuel → VOLCANO Gas/Oil simultaneous mixed combustion DF burners for boiler

Considering using gas fuel even in your boilers? Our "Vignis" and "SFFG-II" Gas/Oil simultaneous mixed combustion DF burners are capable of completely combusting unburnt gas.

## Combustion Engineering Expert

**VOLCANO Co., Ltd.** provides products for LNG as fuel and solution for LNG utilization, based on our experiences on Gas/Oil simultaneous mixed combustion DF burner for Marine-use, Gas burner for Industrial-use and Ultra-low NO<sub>x</sub> burner for Industrial-use.



VOLCANO Combustion Test Site responsible for verification testing during the development of MECS-GCU

## VOLCANO CO.,LTD.

Head Office 1-3-38, Nonaka-kita, Yodogawa-ku, Osaka 532-0034 Japan  
 TEL +81-6-6392-5541 FAX +81-6-6396-7609

Tokyo Office Nishi Shinbashi Daiichi Hoki Building, 3-5-2, Nishi Shinbashi, Minato-ku, Tokyo 105-0003 Japan  
 TEL +81-3-5403-7575 FAX +81-3-5403-0550

## ボルカノ株式会社

本社 〒532-0034 大阪市淀川区野中北1丁目3番38号  
 TEL 06-6392-5541 FAX 06-6396-7609

東京営業所 〒105-0003 東京都港区西新橋3丁目5番2号  
 (西新橋第一法規ビル)  
 TEL 03-5403-7575 FAX 03-5403-0550

E-mail : info-m@volcano.co.jp

<http://www.volcano.co.jp>